

## CUSTOMER PROFILE

# 4FRONT Solutions, LLC



4FRONT Solutions, LLC, formerly AccuSpec Electronics, LLC, is an electronic manufacturing services (EMS) company serving the industrial, medical, military, and aerospace markets.

4FRONT Solutions is the largest electronic contract manufacturer in northwestern Pennsylvania serving customers throughout North America.

[www.4FRONTSolutions.com](http://www.4FRONTSolutions.com)

### Industry

High Tech and Electronics  
Aerospace and Defense

### Headquarters

USA



## Business challenges

- Improve on-time delivery rate of less than 50% for completed assemblies
- Implement dynamic manufacturing system providing improvements in customer management tools, material management processes, job and shop-floor control, bill-of-material (BOM) management, and sourcing of alternate parts

## Solution

### Infor® SyteLine

Automate and manage key business processes such as inventory forecasting while minimizing error-prone manual steps

## Results

- Achieved annual ROI over 400%
- Increased cycle-count accuracy by more than 90% and productivity by 50%
- Diminished job of ordering parts by over 90%, freeing up buyers to develop better sources, improve vendor quality, and correct issues

“

We improved on-time delivery to 94 percent—with that number still rising—and our return rate declined by over 85%.”

### Ty Eggemeyer

Chairman  
4FRONT Solutions, LLC

